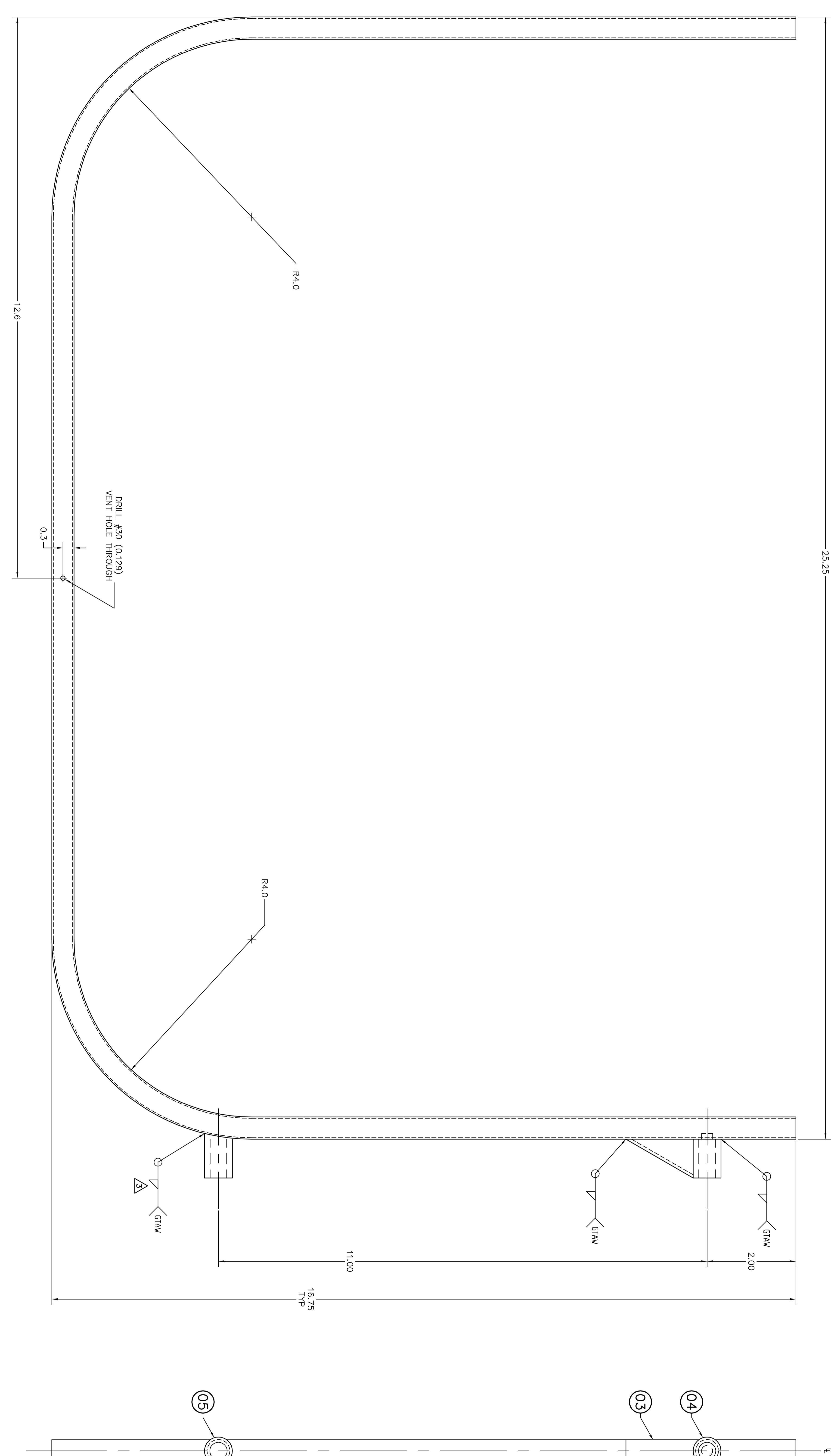
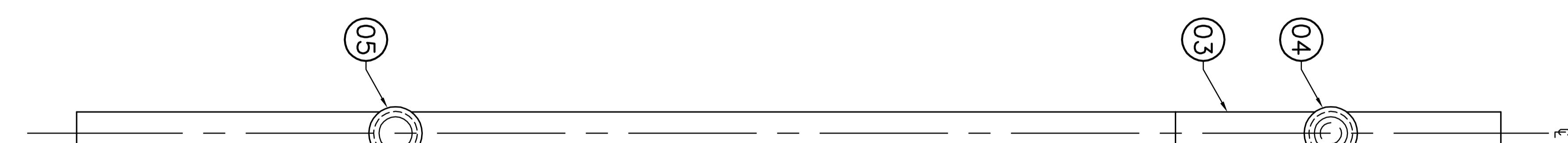


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REF. NO.	DESCRIPTION OF CHANGE	INITIALS	DATE
1	TITLE BLOCK UPDATED; DRAWING NUMBER CHANGED; ITEM #S UPDATED	B.C.	09/12/2012



(01) ATTACHMENT HOOP ASS'Y



NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 4130 STEEL TO BE COMPLETED BY GMAW METHOD TO AMS2685C.
3. WELDING ROD SMALL CONFORM TO AMS E-6705-2 OR EQUIVALENT.
4. GRIND MATING FACE OF STUD TO MATCH 1/2" TUBE

(03) GUSSSET

(04) STUD

(05) STUD

PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE	QTY	APPROVALS	DATE
						QTY	DRAWN:	DATE
95524-05	05 STUD	MILD STEEL	ASTM 1010/1020	#0.53 ROD		1	R. RATHWELL	20 JAN 2012
95524-04	04 STUD	MILD STEEL	ASTM 1010/1020	#0.53 ROD		1	E. BURGIN	31 JAN 2012
95524-03	03 GUSSSET	MILD STEEL	1 X 1/2" X 1/16 REC TUBE			1		
95524-01	01 ATTACHMENT HOOP	4130 STEEL COND. N	MI-T-E-736	0.5 X 0.035 SQ. TUBE		1		
95524-01	01 ATTACHMENT HOOP ASSEMBLY					1		

APPROVALS		DATE		AERO DESIGN LTD.			
DRAWN:	R. RATHWELL	DATE:	20 JAN 2012	POWEELL RIVER, BC, CANADA V8A 0G3	TEL: 604-463-8276	www.aerodesign.ca	
CHECKED:	E. BURGIN	DATE:	31 JAN 2012				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES ON ANGLES ± 1/2"				BELL 205, 212, 214, 412 SERIES QUICK RELEASE CARGO BASE ATTACHMENT HOOP ASSEMBLY			
SCALE 1 : 1 DECS. XXX ± 0.010 XXX ± 0.03 XXX ± 0.1		PWS SIZE IN. NO. REV.					
SHEET 1 OF 1	A0	95524	1				